

View Online at <https://aerobasegroup.com/nsn/5305-00-114-0087>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.160 inches and 0.180 inches

**Fastener Length:**

Between 0.455 inches and 0.475 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

0.270 inches

**Head Height:**

Between 0.032 inches and 0.038 inches

**Internal Drive Style:**

W/o internal drive

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Special Features:**

3rd shoulder knurled, 3rd shoulder 0.169 in. Diameter and 0.025 lg

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

580-0244-00 fscm 13499 mfr ref single treatment response

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0