

View Online at <https://aerobasegroup.com/nsn/5305-00-120-1651>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.380 inches and 0.447 inches

**Fastener Length:**

Between 0.765 inches and 0.812 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.280 inches and 0.303 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

32

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

63.0 microinches top of head

**Material:**

Steel comp 431

**Material Specification:**

Mil-s-18732 military specification single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Ams 2401 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0

**Mil-std (military Standard):**

Mil-s-18732 spec.