

View Online at <https://aerobasegroup.com/nsn/5305-00-127-7510>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.613 inches and 0.643 inches

**Fastener Length:**

Between 1.108 inches and 1.128 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.629 inches and 0.634 inches

**Grip Diameter:**

Between 0.3108 inches and 0.3117 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.485 inches and 0.495 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hardness Rating:**

46.0 rockwell c and 50.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel

**Material Specification:**

Ams 6485 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas 672 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0