

View Online at <https://aerobasegroup.com/nsn/5305-00-131-7132>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.396 inches and 0.450 inches

**Fastener Length:**

Between 1.000 inches and 1.020 inches

**Head Style:**

Headless (setscrew)

**Point Length:**

Between 0.160 inches and 0.200 inches

**Point Diameter:**

Between 0.196 inches and 0.201 inches

**Point Style:**

Cone

**Internal Drive Style:**

Slot

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Point Chamfer Angle:**

30.0 degrees

**Material:**

Steel comp 4140

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

206-947-002, fscm 97499 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0