

View Online at <https://aerobasegroup.com/nsn/5305-00-139-7110>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.292 inches and 0.313 inches

Fastener Length:

Between 1.668 inches and 1.688 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.449 inches and 0.507 inches

Locking Feature:

Detent ball grip

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.375 inches and 1.376 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

39.0 rockwell c and 45.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches grip

Product Name:

Navy special project

Material:

Steel comp 8740

Material Specification:

Mil-s-6049 military specification single material response

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416 type 2 cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-6049 spec.