

View Online at <https://aerobasegroup.com/nsn/5305-00-139-7110>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.292 inches and 0.313 inches

**Fastener Length:**

Between 1.668 inches and 1.688 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.449 inches and 0.507 inches

**Locking Feature:**

Detent ball grip

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.375 inches and 1.376 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

180000 pounds per square inch

**Hardness Rating:**

39.0 rockwell c and 45.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

63.0 microinches grip

**Product Name:**

Navy special project

**Material:**

Steel comp 8740

**Material Specification:**

Mil-s-6049 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-6049 spec.