

View Online at <https://aerobasegroup.com/nsn/5305-00-143-9756>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.380 inches and 0.447 inches

Fastener Length:

Between 2.640 inches and 2.687 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.329 inches and 0.385 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 2.240 inches and 2.260 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

180000 pounds per square inch

Countersink Angle:

Between 99.5 degrees and 100.5 degrees

Surface Finish:

32.0 microinches grip

Material:

Steel comp 4340 or steel comp 4140 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, class 3 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0