

View Online at <https://aerobasegroup.com/nsn/5305-00-153-8478>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.292 inches and 0.394 inches

Fastener Length:

Between 0.469 inches and 0.500 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.447 inches and 0.507 inches

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

125000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Screw Material:

Steel comp 8630 or steel comp 4037

Screw Material Specification:

Mil-s-6050 military specification 1st material response or ams 6300 assn standard 2nd material response

Screw Surface Treatment:

Cadmium and chromate

Screw Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unjf

Specification Data:

80205-nas514 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A500d0

Mil-std (military Standard):

Mil-s-6050 spec.