

View Online at <https://aerobasegroup.com/nsn/5305-00-162-4089>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.316 inches

Fastener Length:

Between 0.488 inches and 0.535 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 0.178 inches and 0.198 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

180000 pounds per square inch

Hardness Rating:

40.0 rockwell c and 43.0 rockwell c

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp e4340 or steel comp 4340 or steel comp 8740 or steel comp 6150

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2 cl3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0