

View Online at <https://aerobasegroup.com/nsn/5305-00-165-7923>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.290 inches and 0.356 inches

**Fastener Length:**

Between 0.488 inches and 0.534 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.390 inches and 0.395 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.178 inches and 0.198 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

63.0 microinches threads

**Material:**

Steel comp 4130

**Material Specification:**

Mil-s-6758 military specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-6758 spec.