

View Online at <https://aerobasegroup.com/nsn/5305-00-192-0580>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.520 inches and 0.560 inches

**Fastener Length:**

Between 1.030 inches and 1.050 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.492 inches and 0.512 inches

**Grip Diameter:**

Between 0.2483 inches and 0.2492 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.490 inches and 0.510 inches

**Width Across Flats:**

Between 0.127 inches and 0.129 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hardness Rating:**

46.0 rockwell c and 50.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Special Features:**

Socket hexagon internal drive on threaded end

**Material:**

Steel comp h11

**Material Specification:**

Ams6485 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Nas 672 assn standard single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0