

View Online at <https://aerobasegroup.com/nsn/5305-00-228-3927>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.515 inches and 0.645 inches

Fastener Length:

Between 0.615 inches and 0.645 inches

Head Style:

Flat chamfer

Head Diameter:

Between 0.367 inches and 0.375 inches

Head Height:

Between 0.244 inches and 0.250 inches

Hole Diameter:

0.056 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.187 inches and 0.189 inches

Hole Quantity:

4

Hole Type:

Drilled

Thready Qty Per Inch (tpi):

20

Hardness Rating:

36.0 rockwell c and 43.0 rockwell c

Hole Configuration Style:

Round internal hexagon

Material:

Steel comp 4037 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 2 federal specification all treatment responses

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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