

View Online at <https://aerobasegroup.com/nsn/5305-00-232-0691>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.505 inches and 0.572 inches

**Fastener Length:**

Between 0.890 inches and 0.937 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.628 inches and 0.633 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Product Name:**

Navy special project

**Material:**

Steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0