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AeroBase Group

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.089 inc	hes and 0.182 inches
Fastener Length:	
Between 0.219 inc	hes and 0.250 inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.270 inc	hes and 0.332 inches
Internal Drive Sty	le:
Cross recess type	1
Thread Diameter:	
0.164 inches	
Thready Qty Per I	nch (tpi):
32	
Min. Tensile Strer	ngth (psi):
160000 pounds pe	r square inch
Hardness Rating:	
36.0 rockwell c ar	nd 40.0 rockwell c
Countersink Angl	le:
Between 99.0 degr	rees and 101.0 degrees
Surface Finish:	
32.0 microinches tl	hreads
Material:	
Steel comp 4140	or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specifica	ation:
Mil-s-5626 military	specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd m	aterial response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th materia
response	
Surface Treatmen	nt:
Cadmium and chro	omate
Surface Treatmen	at Specification:
Qq-p-416, type 2, o	class 3 federal specification all treatment responses
Thread Series De	signator:
Unjc	
Shelf Life:	
N/a	
Unit Of Measure:	
Demilitarization:	
No	

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Fiig: A003b0

Mil-std (military Standard):

Mil-s-5626 spec.