

View Online at <https://aerobasegroup.com/nsn/5305-00-282-9654>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.250 inches

Fastener Length:

0.250 inches

Head Style:

Headless (setscrew)

Point Length:

0.188 inches

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.190 inches

Width Across Flats:

Between 0.937 inches and 0.947 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

47.0 rockwell c and 51.0 rockwell c

Point Chamfer Angle:

45.0 degrees

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0