

View Online at <https://aerobasegroup.com/nsn/5305-00-292-8511>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.703 inches

**Fastener Length:**

Between 1.598 inches and 1.602 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Flat

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.250 inches

**Thready Qty Per Inch (tpi):**

20

**Special Features:**

Unthreaded portion casehardened 0.003 to 0.005 in. Deep to rc 60 to rc 65, 0.375 in. Plus 0.125 in. Minus 0 lg

**Material:**

Steel comp 1020

**Material Specification:**

Qq-s-630 federal specification single material response or qq-s-631 federal specification single material response or qq-s-634 federal specification single material response

**Surface Treatment:**

Phosphate

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0