

View Online at <https://aerobasegroup.com/nsn/5305-00-292-8511>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.703 inches

Fastener Length:

Between 1.598 inches and 1.602 inches

Head Style:

Headless (setscrew)

Point Style:

Flat

Internal Drive Style:

Cross recess type 1

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

20

Special Features:

Unthreaded portion casehardened 0.003 to 0.005 in. Deep to rc 60 to rc 65, 0.375 in. Plus 0.125 in. Minus 0 lg

Material:

Steel comp 1020

Material Specification:

Qq-s-630 federal specification single material response or qq-s-631 federal specification single material response or qq-s-634 federal specification single material response

Surface Treatment:

Phosphate

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0