

View Online at <https://aerobasegroup.com/nsn/5305-00-297-2880>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

0.281 inches

**Fastener Length:**

0.281 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Cup

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.125 inches and 0.127 inches

**Thready Qty Per Inch (tpi):**

20

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Material:**

Steel comp 8740

**Material Specification:**

Ams 6322 assn standard single material response

**Surface Treatment:**

Cadmium

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0