

View Online at <https://aerobasegroup.com/nsn/5305-00-311-9327>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.400 inches and 0.450 inches

**Fastener Length:**

Between 0.786 inches and 0.816 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.464 inches and 0.506 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.365 inches and 0.385 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy

**Material Specification:**

Nas621 comp 6al-4v assn standard 1st material response or ams4928 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas664 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0