

View Online at <https://aerobasegroup.com/nsn/5305-00-378-2656>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.615 inches and 0.635 inches

Fastener Length:

Between 0.615 inches and 0.635 inches

Head Style:

Headless (setscrew)

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

Between 0.125 inches and 0.127 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material Specification:

Mil-s-7720 military specification 1st material response or mil-s-18732 military specification 2nd material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-7720 spec.