

View Online at <https://aerobasegroup.com/nsn/5305-00-407-5472>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.325 inches and 0.392 inches

Fastener Length:

Between 2.210 inches and 2.257 inches

Head Style:

Flat countersunk

Head Diameter:

0.630 inches

Grip Diameter:

Between 0.3108 inches and 0.3117 inches

Shank Unthreaded Hole Diameter:

0.066 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.312 inches

Grip Length:

Between 1.865 inches and 1.885 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.100 inches first hole and 2.130 inches first hole

Material:

Steel comp h11

Material Specification:

Ams6485 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0