

View Online at <https://aerobasegroup.com/nsn/5305-00-409-4413>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.291 inches and 0.341 inches

Fastener Length:

Between 1.863 inches and 1.893 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.449 inches and 0.507 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.066 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 1.552 inches and 1.572 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.737 inches first hole and 1.787 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy uns r54520

Material Specification:

Nas 621, 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Specification Data:

80205-nas 1154 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0