

View Online at <https://aerobasegroup.com/nsn/5305-00-414-2577>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.506 inches and 0.556 inches

**Fastener Length:**

Between 1.954 inches and 1.984 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.578 inches and 0.633 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 1.428 inches and 1.448 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp e4340 or steel comp 4140 or steel comp 8740 or steel comp 6150 or steel comp 8735

**Surface Treatment:**

Cadmium and chromate and paint

**Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification 1st treatment response and mac primer 13421 fscm 76301 mfr ref 2nd treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0