

View Online at <https://aerobasegroup.com/nsn/5305-00-421-7853>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.428 inches and 0.448 inches

Fastener Length:

Between 0.428 inches and 0.448 inches

Head Style:

Headless (setscrew)

Locking Feature:

Patch threads or strip threads

Point Style:

Flat

Internal Drive Style:

Hexagon

Thread Diameter:

0.138 inches

Width Across Flats:

Between 0.063 inches and 0.064 inches

Thready Qty Per Inch (tpi):

32

Hardness Rating:

45.0 rockwell c and 53.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8630 or steel comp 8740

Material Specification:

66 federal standard all material responses

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unc

Specification Data:

80205-nas1081 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

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