

View Online at <https://aerobasegroup.com/nsn/5305-00-441-9949>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.427 inches and 0.494 inches

Fastener Length:

Between 1.624 inches and 1.671 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.720 inches and 0.754 inches

Grip Diameter:

Between 0.4985 inches and 0.4995 inches

Shank Unthreaded Hole Diameter:

0.097 inches first hole and 0.117 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.500 inches

Grip Length:

Between 1.427 inches and 1.447 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Countersink Angle:

Between 99.5 degrees and 100.5 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.485 inches first hole and 1.564 inches first hole

Material:

Steel comp h11

Material Specification:

Ams6485 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Nas 672 assn standard single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0