NSN 5305-00-445-4627

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AeroBase Group

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Thread Class:	
3a	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.443 inches and 0.510	inches
Fastener Length:	
Between 1.765 inches and 1.812	inches
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.497 inches and 0.507	inches
Grip Diameter:	
Between 0.2483 inches and 0.24	92 inches
Internal Drive Style:	
Hexagon	
Thread Diameter:	
0.250 inches	
Grip Length:	
Between 1.302 inches and 1.322	inches
Width Across Flats:	
Between 0.157 inches and 0.159	inches
Thready Qty Per Inch (tpi):	
28	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Hardness Rating:	
36.0 rockwell c and 40.0 rockwe	ill c
Countersink Angle:	
Between 99.0 degrees and 101.0	degrees
Material:	
Steel comp 4140 or steel comp e	e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740
Material Specification:	
Mil-s-5626 military specification 1	st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd material response	se or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th materia
response	
Surface Treatment:	
Cadmium and chromate	
Thread Series Designator:	
Unf	
Specification Data:	
80205-nas334 professional/indus	trial association standard
Shelf Life:	
N/a	

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.

