

View Online at <https://aerobasegroup.com/nsn/5305-00-450-4084>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.423 inches and 0.473 inches

**Fastener Length:**

Between 1.308 inches and 1.338 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.531 inches and 0.558 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.865 inches and 0.885 inches

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Countersink Angle:**

Between 59.75 degrees and 60.25 degrees

**Surface Finish:**

32.0 microinches threads

**Special Features:**

Bearing surface of head to be grooved to 0.394 in. Min 0.396 in. Maximum dia, 0.092 in. Min 0.097 in. Maximum from top of head

**Material:**

Steel comp h11

**Material Specification:**

Ams6485 assn standard single material response

**Surface Treatment:**

Nickel and cadmium

**Surface Treatment Specification:**

Ams 2416 assn standard all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0