

View Online at <https://aerobasegroup.com/nsn/5305-00-450-7459>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.350 inches and 0.400 inches

**Fastener Length:**

Between 0.422 inches and 0.452 inches

**Head Style:**

Fillister

**Head Diameter:**

Between 0.429 inches and 0.438 inches

**Head Height:**

Between 0.162 inches and 0.183 inches

**Hole Diameter:**

0.064 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.052 inches and 0.072 inches

**Hole Quantity:**

2

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

24

**Min. Tensile Strength (psi):**

140000 pounds per square inch

**Hardness Rating:**

248.0 brinell standard and 341.0 brinell standard

**Hole Configuration Style:**

Round

**Surface Finish:**

32.0 microinches threads

**Material:**

Iron alloy 660

**Material Specification:**

Ams 5732 assn standard single material response

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

Qq-p-35 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0