

View Online at <https://aerobasegroup.com/nsn/5305-00-453-6238>

Thread Class:

2a

Thread Direction:

Right-hand

Thread Length:

Between 1.860 inches and 1.900 inches

Fastener Length:

Between 2.980 inches and 3.020 inches

Head Style:

Knurled no. 1

Head Diameter:

Between 0.980 inches and 1.020 inches

Head Height:

Between 0.670 inches and 0.710 inches

Shoulder Diameter:

0.730 inches first shoulder and 0.770 inches first shoulder

Shoulder Length:

0.040 inches first shoulder and 0.080 inches first shoulder

Point Style:

Flat

Thread Diameter:

0.250 inches

Thready Qty Per Inch (tpi):

20

Shoulder Shape:

Round first shoulder

Material:

Steel comp 303

Material Specification:

Qq-s-764 cond a federal specification single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0