

View Online at <https://aerobasegroup.com/nsn/5305-00-454-1209>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.251 inches and 0.301 inches

**Fastener Length:**

Between 0.511 inches and 0.541 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.231 inches and 0.279 inches

**Internal Drive Style:**

Torque set

**Thread Diameter:**

0.138 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

Between 36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Screw Material:**

Steel comp e4340 or steel comp 4037

**Screw Material Specification:**

Mil-s-5000 military specification 1st material response or ams 6300 assn standard 2nd material response

**Screw Surface Treatment:**

Cadmium and chromate

**Screw Surface Treatment Specification:**

Qq-p-416 type 2 cl 3 federal specification all treatment responses

**Thread Series Designator:**

Unjc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A500d0

**Mil-std (military Standard):**

Mil-s-5000 spec.