

View Online at <https://aerobasegroup.com/nsn/5305-00-460-4669>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.400 inches and 0.466 inches

Fastener Length:

Between 0.535 inches and 0.581 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.452 inches and 0.510 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.115 inches and 0.135 inches

Thready Qty Per Inch (tpi):

28

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

63.0 microinches grip

Material:

Titanium alloy uns r54520

Material Specification:

Nas621, comp 6al-4v assn standard single material response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0