

View Online at <https://aerobasegroup.com/nsn/5305-00-485-0905>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.251 inches and 0.301 inches

Fastener Length:

Between 1.011 inches and 1.041 inches

Head Style:

Fillister

Head Diameter:

Between 0.306 inches and 0.313 inches

Head Height:

Between 0.103 inches and 0.118 inches

Hole Diameter:

0.038 inches

Grip Diameter:

Between 0.1885 inches and 0.1895 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.190 inches

Grip Length:

Between 0.740 inches and 0.760 inches

Thready Qty Per Inch (tpi):

32

Min. Tensile Strength (psi):

140000 pounds per square inch

Hardness Rating:

248.0 brinell standard and 341.0 brinell standard

Surface Finish:

32.0 microinches threads

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0