

View Online at <https://aerobasegroup.com/nsn/5305-00-486-2083>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.291 inches and 0.341 inches

Fastener Length:

Between 2.426 inches and 2.456 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.449 inches and 0.507 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.066 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 2.115 inches and 2.135 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

100.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

2.300 inches first hole and 2.350 inches first hole

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy uns r54520

Material Specification:

Nas621, comp 6al-4v assn standard single material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0