

View Online at <https://aerobasegroup.com/nsn/5305-00-486-2534>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.290 inches and 0.340 inches

Fastener Length:

Between 0.988 inches and 1.018 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.362 inches and 0.394 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.678 inches and 0.698 inches

Thread Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

100.0 degrees

Distance From Head Largest Bearing Surface To Shank Hole Center:

0.872 inches first hole and 0.902 inches first hole

Material:

Steel comp 4130

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0