

View Online at <https://aerobasegroup.com/nsn/5305-00-486-2534>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.290 inches and 0.340 inches

**Fastener Length:**

Between 0.988 inches and 1.018 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.362 inches and 0.394 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Shank Unthreaded Hole Diameter:**

0.076 inches first hole and 0.086 inches first hole

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 0.678 inches and 0.698 inches

**Thread Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Distance From Head Largest Bearing Surface To Shank Hole Center:**

0.872 inches first hole and 0.902 inches first hole

**Material:**

Steel comp 4130

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0