

View Online at <https://aerobasegroup.com/nsn/5305-00-490-4687>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.267 inches and 0.400 inches

**Fastener Length:**

Between 0.672 inches and 0.702 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.443 inches and 0.474 inches

**Grip Diameter:**

Between 0.3110 inches and 0.3120 inches

**Internal Drive Style:**

Offset cruciform (torque set)

**Thread Diameter:**

0.312 inches

**Grip Length:**

Between 0.302 inches and 0.322 inches

**Thready Qty Per Inch (tpi):**

24

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Steel comp 4140 or steel comp 8740 or steel comp 4130

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Qq-p-416, type 1, cl 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fiig:**

A003b0