Assembled Washer Screw - Page 1 of 2



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Thread Class:	
2a	
Thread Direction:	
Right-hand	
Thread Length:	
	es and 0.377 inches
Fastener Length:	
	es and 0.500 inches
Head Style:	
Pan	
Head Diameter:	
Between 0.473 inch	es and 0.492 inches
Head Height:	
Between 0.162 inch	es and 0.175 inches
Washer Quantity:	
1	
Internal Drive Style	
Cross recess type 1	
Thread Diameter:	
0.250 inches	
Thready Qty Per Ir	ch (tpi):
20	
Hardness Rating:	
40.0 rockwell c prin	nary washer and 50.0 rockwell c primary washer
Primary Washer O	utside Diameter:
Between 0.494 inch	es and 0.510 inches
Primary Washer S	yle:
Flat external teeth	
Primary Washer M	aterial Thickness:
Between 0.023 inch	es and 0.028 inches
Material:	
Steel comp 1050 pr	mary washer or steel comp 1551 primary washer or steel comp 1552 primary washer or steel comp 1053 primary washer
or steel comp 1054	primary washer or steel comp 1055 primary washer or steel comp 1059 primary washer or steel comp 1060 primary
washer or steel con	p 1561 primary washer or steel comp 1566 primary washer
Material Specificat	ion:
Sae assn standard	all material responses primary washer
Surface Treatment	
Cadmium or zinc	
Surface Treatment	Specification:
G-4252m, fscm 246	17 mfr ref all treatment responses
Thread Series Des	ignator:
Unc	
Shelf Life:	

N/a

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Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0