

View Online at <https://aerobasegroup.com/nsn/5305-00-505-4070>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.318 inches and 0.368 inches

**Fastener Length:**

Between 0.390 inches and 0.420 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.266 inches and 0.303 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.052 inches and 0.072 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp e4340 or steel comp 8740

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, cl 2 federal specification all treatment responses

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0