

View Online at <https://aerobasegroup.com/nsn/5305-00-514-6534>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.574 inches and 0.640 inches

Fastener Length:

Between 2.209 inches and 2.255 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.880 inches and 0.890 inches

Shoulder Diameter:

0.467 inches first shoulder and 0.468 inches first shoulder

Shoulder Length:

1.615 inches first shoulder and 1.635 inches first shoulder

Internal Drive Style:

High-torque

Thread Diameter:

0.438 inches

Thready Qty Per Inch (tpi):

20

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Material:

Steel comp h11

Surface Treatment:

Cadmium

Surface Treatment Specification:

Mac ps13145, mcdonnell douglas corporation mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0