

View Online at <https://aerobasegroup.com/nsn/5305-00-514-7459>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.277 inches and 0.328 inches

Fastener Length:

Between 1.668 inches and 1.688 inches

Head Style:

Pan no. 2

Head Diameter:

Between 0.477 inches and 0.492 inches

Head Height:

Between 0.126 inches and 0.141 inches

Grip Diameter:

Between 0.2487 inches and 0.2492 inches

Shank Unthreaded Hole Diameter:

0.076 inches first hole and 0.086 inches first hole

Internal Drive Style:

Slot

Thread Diameter:

0.250 inches

Grip Length:

Between 1.360 inches and 1.391 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Distance From Head Largest Bearing Surface To Shank Hole Center:

1.583 inches first hole and 1.599 inches first hole

Surface Finish:

63.0 microinches grip

Material:

Iron alloy 660

Material Specification:

Ams 5732 assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0