

View Online at <https://aerobasegroup.com/nsn/5305-00-527-4880>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

1.000 inches

Fastener Length:

1.000 inches

Head Style:

Flat chamfer

Head Diameter:

0.438 inches

Head Height:

0.312 inches

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

0.188 inches

Thready Qty Per Inch (tpi):

20

Min. Tensile Strength (psi):

100000 pounds per square inch

Hardness Rating:

26.0 rockwell c

Material:

Steel comp 8740

Material Specification:

Ams 6322 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response

Thread Series Designator:

Unc

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0