

View Online at <https://aerobasegroup.com/nsn/5305-00-540-3588>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.506 inches and 0.556 inches

Fastener Length:

Between 2.391 inches and 2.421 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.474 inches and 0.479 inches

Shoulder Diameter:

0.342 inches and 0.343 inches first shoulder

Shoulder Length:

1.808 inches and 1.828 inches first shoulder

Internal Drive Style:

High-torque

Thread Diameter:

0.312 inches

Thread Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

160000 pounds per square inch

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Shoulder Shape:

Round first shoulder

Product Name:

Navy special project

Material:

Steel comp 4140 or steel comp e4340 or steel comp 4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

Surface Treatment:

Cadmium and chromate

Surface Treatment Specification:

Qq-p-416, type 2, cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A003b0