

View Online at <https://aerobasegroup.com/nsn/5305-00-557-8239>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.220 inches and 0.341 inches

Fastener Length:

Between 0.676 inches and 0.706 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.363 inches and 0.395 inches

Grip Diameter:

Between 0.2485 inches and 0.2495 inches

Internal Drive Style:

Offset cruciform (torque set)

Thread Diameter:

0.250 inches

Grip Length:

Between 0.365 inches and 0.385 inches

Thready Qty Per Inch (tpi):

28

Hardness Rating:

36.0 rockwell c and 40.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Steel comp 4140 or steel comp 8740 or steel comp 4130

Surface Treatment:

Cadmium

Surface Treatment Specification:

Qq-p-416, type 1, cl 3 federal specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0