NSN 5305-00-557-8246

Close Tolerance Screw - Page 1 of 2

3a

20





Thread Class: Thread Direction: Right-hand Thread Length: Between 0.428 inches and 0.478 inches Fastener Length: Between 3.438 inches and 3.468 inches **Head Style:** Flat countersunk **Head Diameter:** Between 0.832 inches and 0.890 inches **Grip Diameter:** Between 0.4360 inches and 0.4370 inches **Internal Drive Style:** Cross recess type 1 **Thread Diameter:** 0.437 inches Grip Length: Between 2.990 inches and 3.010 inches Thready Qty Per Inch (tpi): Min. Tensile Strength (psi): 160000 pounds per square inch Hardness Rating: 36.0 rockwell c and 40.0 rockwell c **Countersink Angle:** Between 99.0 degrees and 101.0 degrees Material: Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740 **Material Specification:** Mil-s-5626 military specification 1st material response or mil-s-5000 military specification 2nd material response or mil-s-8503 military specification 3rd material response or mil-s-6098 military specification 4th material response or mil-s-6049 military specification 5th material response Surface Treatment: Cadmium and chromate **Surface Treatment Specification:** Qq-p-416 type 2 cl 3 federal specification single treatment response **Thread Series Designator:** Unf **Specification Data:** 80205-nas1207 professional/industrial association standard Shelf Life:

N/a

NSN 5305-00-557-8246

Close Tolerance Screw - Page 2 of 2

AeroBase Group

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.