

View Online at <https://aerobasegroup.com/nsn/5305-00-580-6232>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.441 inches and 0.508 inches

Fastener Length:

Between 1.826 inches and 1.873 inches

Head Style:

Flat countersunk

Head Diameter:

Between 0.625 inches and 0.635 inches

Grip Diameter:

Between 0.3110 inches and 0.3120 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.312 inches

Grip Length:

Between 1.365 inches and 1.385 inches

Thready Qty Per Inch (tpi):

24

Min. Tensile Strength (psi):

220000 pounds per square inch

Hardness Rating:

46.0 rockwell c and 50.0 rockwell c

Countersink Angle:

Between 99.0 degrees and 101.0 degrees

Material:

Steel comp h11

Material Specification:

Ams 6487 assn standard single material response

Surface Treatment:

Cadmium

Surface Treatment Specification:

Mac ps13145, type 2, cl 3, fscm 88277 mfr ref single treatment response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0