

View Online at <https://aerobasegroup.com/nsn/5305-00-591-9340>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

0.250 inches

Fastener Length:

0.250 inches

Head Style:

Headless (setscrew)

Locking Feature:

Knurled threads

Point Style:

Cup

Internal Drive Style:

Hexagon

Thread Diameter:

0.250 inches

Width Across Flats:

0.125 inches

Features Provided:

Casehardened

Thready Qty Per Inch (tpi):

28

Hardness Rating:

58.0 rockwell c and 63.0 rockwell c

Material:

Steel comp 4037 or steel comp 4137 or steel comp 4140 or steel comp 8640 or steel comp 8740

Material Specification:

Qq-s-624 federal specification all material responses

Surface Treatment:

Phosphate

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0