

View Online at <https://aerobasegroup.com/nsn/5305-00-613-8257>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.371 inches and 0.438 inches

**Fastener Length:**

Between 1.881 inches and 1.928 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.497 inches and 0.507 inches

**Grip Diameter:**

Between 0.2485 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.490 inches and 1.510 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

220000 pounds per square inch

**Hardness Rating:**

46.0 rockwell c and 50.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Material:**

Steel comp h11

**Material Specification:**

Ams 6487 assn standard single material response

**Surface Treatment:**

Cadmium

**Surface Treatment Specification:**

Mac ps13145, type 2, cl 3, fscm 18355 mfr ref single treatment response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0