

View Online at <https://aerobasegroup.com/nsn/5305-00-613-8274>

Thread Class:

3a

Thread Direction:

Right-hand

Thread Length:

Between 0.444 inches and 0.494 inches

Fastener Length:

Between 1.954 inches and 1.984 inches

Head Style:

Oval countersunk

Head Diameter:

Between 0.390 inches and 0.395 inches

Grip Diameter:

Between 0.2490 inches and 0.2495 inches

Internal Drive Style:

High-torque

Thread Diameter:

0.250 inches

Grip Length:

Between 1.490 inches and 1.510 inches

Thready Qty Per Inch (tpi):

28

Min. Tensile Strength (psi):

160000 pounds per square inch

Countersink Angle:

100.0 degrees

Surface Finish:

32.0 microinches threads

Material:

Titanium alloy

Material Specification:

Ams 4928 assn standard 1st material response or ams 4967 assn standard 2nd material response

Thread Series Designator:

Unjf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A003b0