

View Online at <https://aerobasegroup.com/nsn/5305-00-613-8274>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.444 inches and 0.494 inches

**Fastener Length:**

Between 1.954 inches and 1.984 inches

**Head Style:**

Oval countersunk

**Head Diameter:**

Between 0.390 inches and 0.395 inches

**Grip Diameter:**

Between 0.2490 inches and 0.2495 inches

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.250 inches

**Grip Length:**

Between 1.490 inches and 1.510 inches

**Thready Qty Per Inch (tpi):**

28

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Countersink Angle:**

100.0 degrees

**Surface Finish:**

32.0 microinches threads

**Material:**

Titanium alloy

**Material Specification:**

Ams 4928 assn standard 1st material response or ams 4967 assn standard 2nd material response

**Thread Series Designator:**

Unjf

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

A003b0