

View Online at <https://aerobasegroup.com/nsn/5305-00-616-3144>

**Thread Direction:**

Right-hand

**Thread Length:**

0.188 inches

**Fastener Length:**

0.188 inches

**Head Style:**

Headless (setscrew)

**Point Style:**

Flat

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.164 inches

**Width Across Flats:**

Between 0.078 inches and 0.079 inches

**Thready Qty Per Inch (tpi):**

32

**Material:**

Steel comp 321

**Material Specification:**

II-s-7720 military specification 10th material response or mil-s-18732 military specification 2nd material response

**Surface Treatment:**

Passivate

**Thread Series Designator:**

Unc

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0

**Mil-std (military Standard):**

Mil-s-18732 spec.