

View Online at <https://aerobasegroup.com/nsn/5305-00-616-6964>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.251 inches and 0.301 inches

**Fastener Length:**

Between 0.511 inches and 0.541 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.328 inches and 0.385 inches

**Grip Diameter:**

Between 0.1885 inches and 0.1895 inches

**Internal Drive Style:**

Cross recess type 1

**Thread Diameter:**

0.190 inches

**Grip Length:**

Between 0.240 inches and 0.260 inches

**Thready Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

Between 99.0 degrees and 101.0 degrees

**Material:**

Steel comp 4140 or steel comp e4340 or steel comp 6150 or steel comp 8735 or steel comp 8740

**Surface Treatment:**

Cadmium or chromate

**Surface Treatment Specification:**

Qq-p-416, type 2, class 3 federal specification single treatment response

**Thread Series Designator:**

Unf

**Specification Data:**

80205-nas1203 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A003b0