

View Online at <https://aerobasegroup.com/nsn/5305-00-618-1164>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.274 inches and 0.375 inches

**Fastener Length:**

Between 0.345 inches and 0.375 inches

**Head Style:**

Flat chamfer

**Head Diameter:**

Between 0.365 inches and 0.375 inches

**Head Height:**

Between 0.244 inches and 0.250 inches

**Hole Diameter:**

Between 0.044 inches and 0.050 inches

**Internal Drive Style:**

Hexagon

**Thread Diameter:**

0.250 inches

**Width Across Flats:**

Between 0.187 inches and 0.190 inches

**Hole Quantity:**

6

**Hole Type:**

Drilled

**Thready Qty Per Inch (tpi):**

28

**Hardness Rating:**

38.0 rockwell c and 45.0 rockwell c

**Hole Configuration Style:**

Round internal hexagon

**Material:**

Steel

**Material Specification:**

Ff-s-86 federal specification single material response

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unrf

**Specification Data:**

80205-nas1351 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0