NSN 5305-00-619-6002

Close Tolerance Screw - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5305-00-619-6002

Thread Class:	
За	
Thread Direction:	
Right-hand	
Thread Length:	
Between 0.454 inches and 0.500 inches	
Fastener Length:	
Between 4.142 inches and 4.188 inches	
Head Style:	
Flat countersunk	
Head Diameter:	
Between 0.497 inches and 0.507 inches	
Grip Diameter:	
Between 0.2483 inches and 0.2492 inches	
Internal Drive Style:	
Hexagon	
Thread Diameter:	
0.250 inches	
Grip Length:	
3.688 inches	
Width Across Flats:	
Between 0.157 inches and 0.159 inches	
Thready Qty Per Inch (tpi):	
28	
Min. Tensile Strength (psi):	
160000 pounds per square inch	
Hardness Rating:	
36.0 rockwell c and 40.0 rockwell c	
Countersink Angle:	
100.0 degrees	
Product Name:	
Navy special project	
Material:	
Steel comp 4140 or steel comp e4340 or steel co	omp 6150 or steel comp 8735 or steel comp 8740
Material Specification:	
Mil-s-5626 military specification 1st material respo	onse or mil-s-5000 military specification 2nd material response or mil-s-8503 military
specification 3rd material response or mil-s-6098	military specification 4th material response or mil-s-6049 military specification 5th material
response	
Surface Treatment:	
Cadmium and chromate	
Surface Treatment Specification:	
Qq-p-416, ty2 cl 3 federal specification single trea	tment response
Thread Series Designator:	

Thread Series Designator:

Unf

NSN 5305-00-619-6002

Close Tolerance Screw - Page 2 of 2



Specification Data:

80205-nas334 professional/industrial association standard

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A003b0

Mil-std (military Standard):

Mil-s-5626 spec.