

View Online at <https://aerobasegroup.com/nsn/5305-00-623-0839>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Thread Length:**

Between 0.382 inches and 0.432 inches

**Fastener Length:**

Between 1.454 inches and 1.484 inches

**Head Style:**

Flat countersunk

**Head Diameter:**

Between 0.339 inches and 0.381 inches

**Shoulder Diameter:**

0.217 inches first shoulder and 0.218 inches first shoulder

**Shoulder Length:**

0.969 inches first shoulder and 0.989 inches first shoulder

**Internal Drive Style:**

High-torque

**Thread Diameter:**

0.190 inches

**Thread Qty Per Inch (tpi):**

32

**Min. Tensile Strength (psi):**

160000 pounds per square inch

**Hardness Rating:**

36.0 rockwell c and 40.0 rockwell c

**Countersink Angle:**

100.0 degrees

**Shoulder Shape:**

Round first shoulder

**Material:**

Steel comp e4340 or steel comp 4340 or steel comp 4140 or steel comp 8740 or steel comp 8735 or steel comp 4130 or steel comp 6150

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment Specification:**

Qq-p-416 ty2 cl2 federal specification single treatment response

**Thread Series Designator:**

Unjf

**Specification Data:**

80205-nas1603 professional/industrial association standard

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A003b0